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D3847-11

Job Sheet 187611



Part No: D3847-11

Job Qty: 10 ea

Part Name: Wearpad



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/10/18

Job Tracking No:

Due Date: 1/31/19

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV D SHEETS 2,7 IPP RevA: New issue DD verified by:EC IPP REV:B 16.03.31 AS PER DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	10 pcs	1/31/19	1/31/19	0.00	0.93	Waterjet - Flow		18/12/11
110	QC	10 pcs	1/31/19	1/31/19	0.00	0.00	QC2 Waterjet-2		18/12/11
120	QC	10 pcs	1/31/19	1/31/19	0.00	0.00	QC8-3		38
130	Brake NC	10 pcs	1/31/19	1/31/19	0.00	0.26	Brake NC 1		38
140	QC	10 pcs	1/31/19	1/31/19	0.00	0.00	QC5		JAN 08 2019 68
150	Autoweld 1	10 pcs	1/31/19	1/31/19	0.00	1.25	Automated welding		9-89
160	QC	10 pcs	1/31/19	1/31/19	0.00	0.00	QC5		9-89
170	QC	10 pcs	1/31/19	1/31/19	0.00	0.00	QC10		9-89
193	HandFinish	10 pcs	1/31/19	1/31/19	0.00	0.21	HandFinish4		20 19-4.3 DAS 40
196	QC	10 pcs	1/31/19	1/31/19	0.00	0.00	QC3		APR 05 2019 8-89
200	Packaging	10 pcs	1/31/19	1/31/19	0.00	0.00	Packaging3-1		APR 09 2019 8-89
210	QC21-SA	10 Ea	1/31/19	1/31/19	0.00	0.00	QC21		APR 11 2019 70

Part Op 100 - 1-Cut as per Dwg D3847

Descriptions: 130 - Form as per dwg

150 - Weld hardcoat as per dwg

193 - APPLY TEXTURE COATING ON TOP CONCAVE SURFACE AS PER DWG

200 - LOCATION ; FG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	1.6930 sf (.1693 ea)	100-Waterjet - Flow - 1	S123205

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S16GA	2	45	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



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Container No: S136646



Part: D3847-11

Job No: 187611

Serial No/Batch: S136646

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/11/18